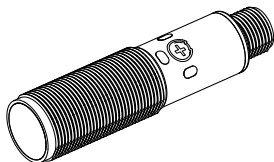


M18-4 Stainless Steel 18 mm Barrel Sensors



Datasheet

Next Generation of Self-Contained DC-Operated Sensors



- Complete family of sensors, all housed in the popular 18 mm threaded metal barrel
- Chemically robust stainless steel sensors for wash-down applications
- Powerful and bright visible red emitter beam for easy alignment and set-up
- Highly visible output and dual-function power and stability indicators
- Advanced ASIC technology is resistant to optical and electrical noise source
- Wide operating temperature range: $-40\text{ }^{\circ}\text{C}$ to $+70\text{ }^{\circ}\text{C}$ ($-40\text{ }^{\circ}\text{F}$ to $+158\text{ }^{\circ}\text{F}$)
- Robust 250° adjustment potentiometer on select models



WARNING: Not To Be Used for Personnel Protection

Never use this device as a sensing device for personnel protection. Doing so could lead to serious injury or death. This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A sensor failure or malfunction can cause either an energized or de-energized sensor output condition.

Models

Emitter/ Receiver Models ¹			
Model Number		Range	Output
M18-4NAEL-2M	Emitter	25 m (82 ft)	None
M18-4NAEJ-2M		25 m (82 ft) with beam inhibit	
M18-4NAES-2M		25 m (82 ft) with adjustment	
M18-4VNRL-2M	Receiver	25 m (82 ft)	Complementary NPN
M18-4VPRL-2M			Complementary PNP
M18-4VNRS-2M		25 m (82 ft) with adjustment	Complementary NPN
M18-4VPRS-2M			Complementary PNP

Polarized Retroreflective Models ¹		
Model Number	Range	Output
M18-4VNLP-2M	6 m (19.7 ft) with BRT-84 reflector	Complementary NPN
M18-4VPLP-2M		Complementary PNP
M18-4VNLPC-2M	6 m (19.7 ft) with BRT-84 reflector, with adjustment	Complementary NPN
M18-4VPLPC-2M		Complementary PNP

Retroreflective Models ¹		
Model Number	Range	Output
M18-4VNLV-2M	7.5 m (24.6 ft) with BRT-84 reflector, with adjustment	Complementary NPN
M18-4VPLV-2M		Complementary PNP

¹ Standard 2 m (6.5 ft) cable models are listed.

- To order the 4-pin M12/Euro-style integral quick disconnect model, add the suffix "Q8". For example, M18-4VNDL-Q8.
- To order the 150 mm (6 in) cable with a 4-pin M12/Euro-style quick disconnect model, add the suffix "Q5". For example, M18-4VNDL-Q5.



Diffuse Models ¹		
Model Number	Range	Output
M18-4VNDL-2M	750 mm (29.5 in) with adjustment	Complementary NPN
M18-4VPDL-2M		Complementary PNP
M18-4VNDS-2M	300 mm (11.8 in) with adjustment	Complementary NPN
M18-4VPDS-2M		Complementary PNP

Fixed-Field Models ¹		
Model Number	Range	Output
M18-4VNFF30-2M	30 mm (1.2 in)	Complementary NPN
M18-4VPFF30-2M		Complementary PNP
M18-4VNFF50-2M	50 mm (1.9 in)	Complementary NPN
M18-4VPFF50-2M		Complementary PNP
M18-4VNFF75-2M	75 mm (2.9 in)	Complementary NPN
M18-4VPFF75-2M		Complementary PNP
M18-4VNFF100-2M	100 mm (3.9 in)	Complementary NPN
M18-4VPFF100-2M		Complementary PNP
M18-4VNFF150-2M	150 mm (5.9 in)	Complementary NPN
M18-4VPFF150-2M		Complementary PNP
M18-4VNFF200-2M	200 mm (7.8 in)	Complementary NPN
M18-4VPFF200-2M		Complementary PNP

Installing the M18-4 Sensor

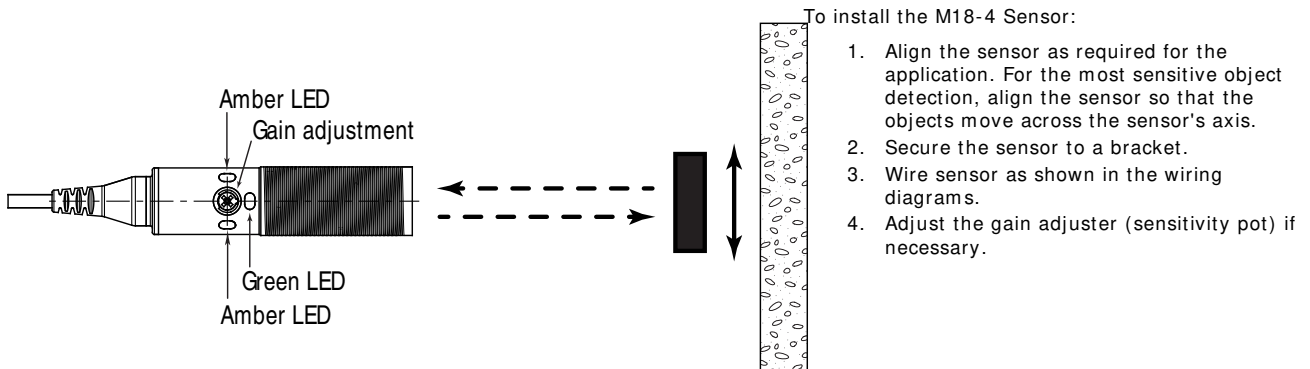
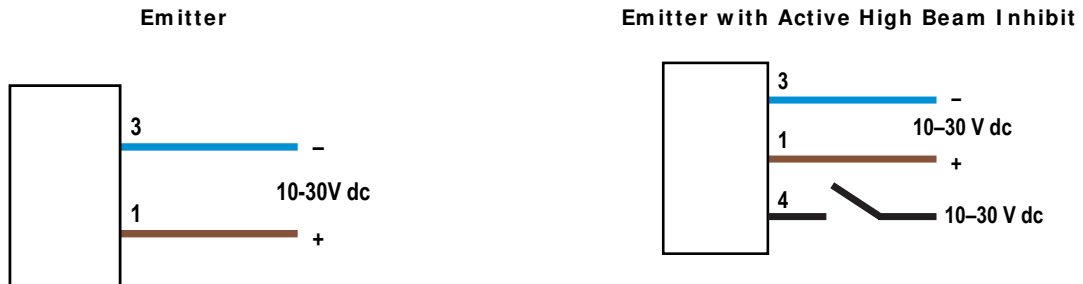
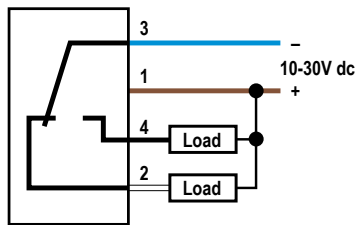
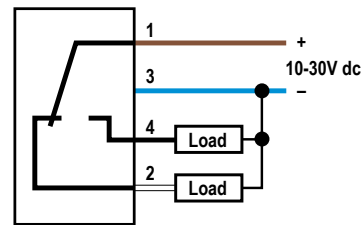


Figure 1. M18-4 Features and Installation

Wiring Diagrams



Complementary Current Sinking (NPN)**Complementary Current Sourcing (PNP)**

NOTE: Open lead wires must be connected to a terminal block.

Specifications

Supply Voltage

10 V to 30 V dc for ambient temperature $\leq 55\text{ }^{\circ}\text{C}$
 10 V to 24 V dc for ambient temperature $> 55\text{ }^{\circ}\text{C}$

Supply Protection Circuitry

Protected against reverse polarity and transient voltages

Output Protection Circuitry

Protected against false pulse on power-up and continuous short circuit of outputs. Short circuit protection at elevated temperature may require a power cycle to reset.

Output Rating

$\leq 50\text{ mA}$ total current for ambient temperatures $> 55\text{ }^{\circ}\text{C}$
 $\leq 100\text{ mA}$ total current through both outputs $\leq 55\text{ }^{\circ}\text{C}$
 OFF-State Leakage Current: $< 50\text{ }\mu\text{A}$ at 30 V dc
 ON-State Saturation Voltage: $< 1.5\text{ V}$ at 10 mA; $< 3.0\text{ V}$ at 100 mA

Indicators

Three LEDs (1 green, 2 amber)
 Green solid: indicates power applied and sensor ready
 Green flashing: indicates marginal sensing signal
 Amber solid: indicates Pin 4 (black wire) output conducting

Emitter LED

Visible red

Repeatability

Repeatability is independent of signal strength
 Opposed mode: 170 microseconds
 Retro, Polarized Retro, and Diffuse modes: 100 microseconds
 Fixed-Field mode: 100 microseconds

Supply Current (Exclusive of Load Current)

Diffuse: 16 mA
 Opposed Mode Emitters: 17 mA
 Opposed Mode Receivers: 8 mA
 Retroreflective and Polarized Retroreflective: 16 mA
 Fixed-Field: 16 mA

Output Configuration

Complementary PNP or NPN by model number

Output Response Time

Response is independent of signal strength
 Opposed mode: 1.5 milliseconds ON, 1.0 milliseconds OFF
 Retro, Polarized Retro, and Diffuse: 1.5 milliseconds ON, 0.75 milliseconds OFF
 Fixed-Field: 1.5 milliseconds ON, 1.0 milliseconds OFF
 Delay on Power-up: 100 milliseconds; outputs do not conduct during this time

Construction

Housing: 316L stainless steel
 Front window: PMMA
 Indicator windows: Clear polysulfone (PSU)
 Indicator cover and gain pot driver: Black PSU
 Cable: PVC jacket
 Pigtail QD: 316L stainless steel and PVC jacket
 QD connector and mounting nuts: 316L stainless steel

Adjustments

Diffuse (DL, DS), Emitter (ES), Receiver (RS), Polarized Retroreflective (LPC), Retroreflective (LV) models: Single turn sensitivity (gain) adjustment potentiometer
 Emitter Beam Inhibit (EJ) models: Tie black wire to 10 V to 30 V dc for beam inhibit

Operating Conditions

-40 °C to +70 °C (-40 °F to +158 °F)
 95% at +50 °C maximum relative humidity (non-condensing)

Environmental Rating

IEC 60529 IP67, IP68, and IP69K

Vibration and Mechanical Shock

All models meet Mil. Std. 202F requirements. Method 201A (Vibration; frequency 10 to 60 Hz, max., double amplitude 0.06 in acceleration 10G). Method 213B conditions H&I (Shock: 75G with unit operating; 100G for non-operation)

Certifications



Industrial Control Equipment 3TJJ

Class 2 power ; UL Environmental Rating: Type 1



Chemical Compatibility Certified. ECOLAB is a registered trademark of Ecolab USA Inc. All rights reserved.

Required Overcurrent Protection

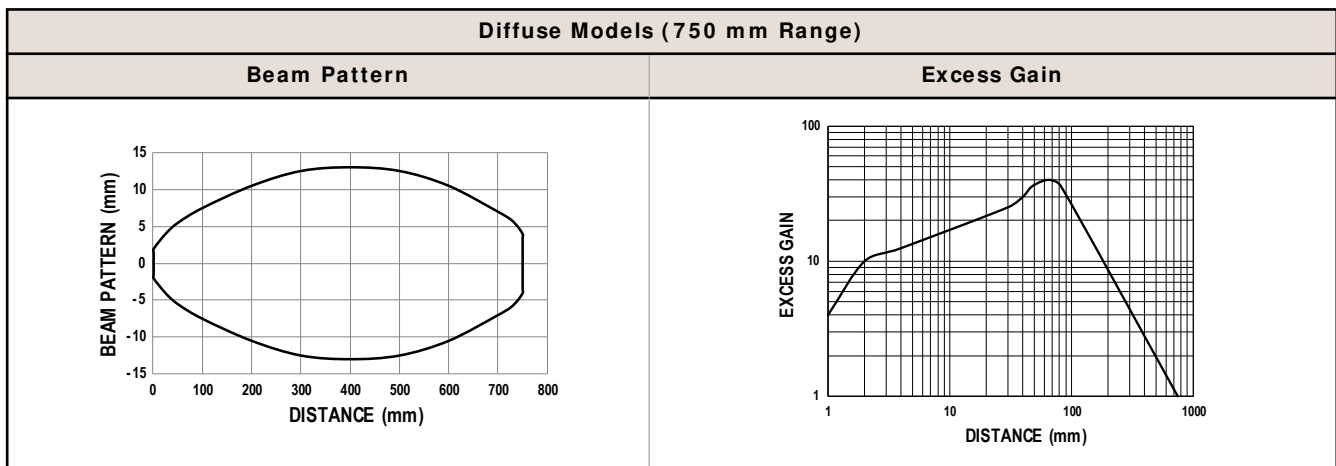
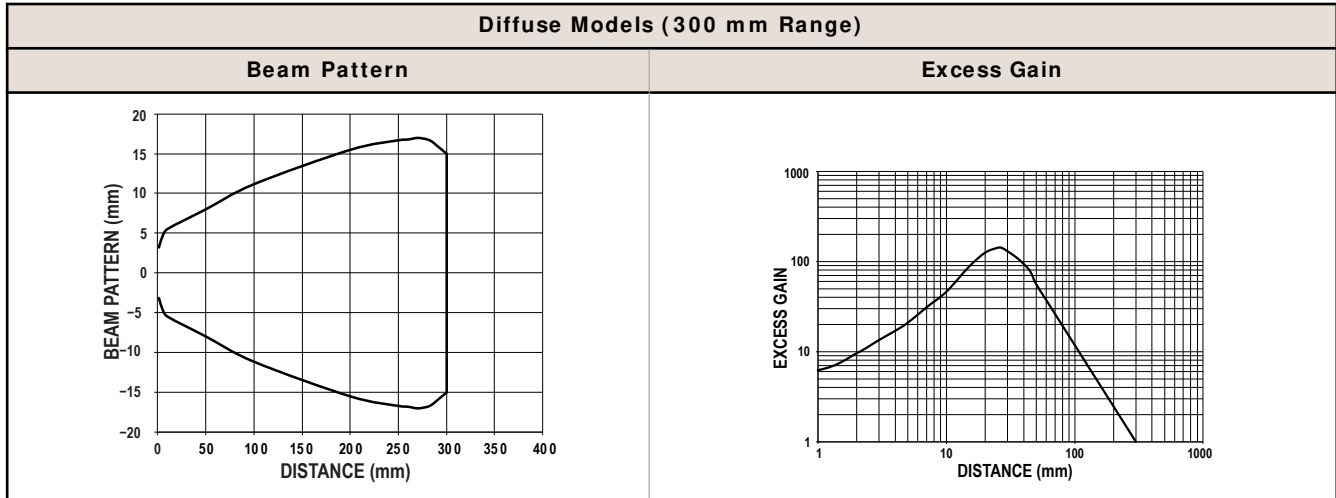


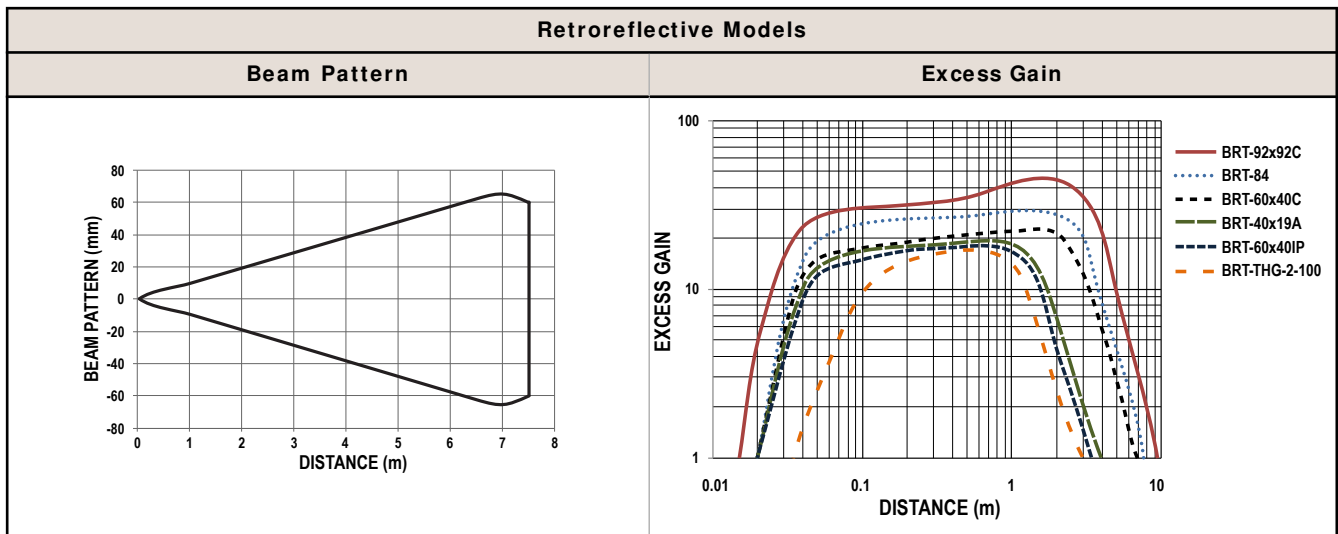
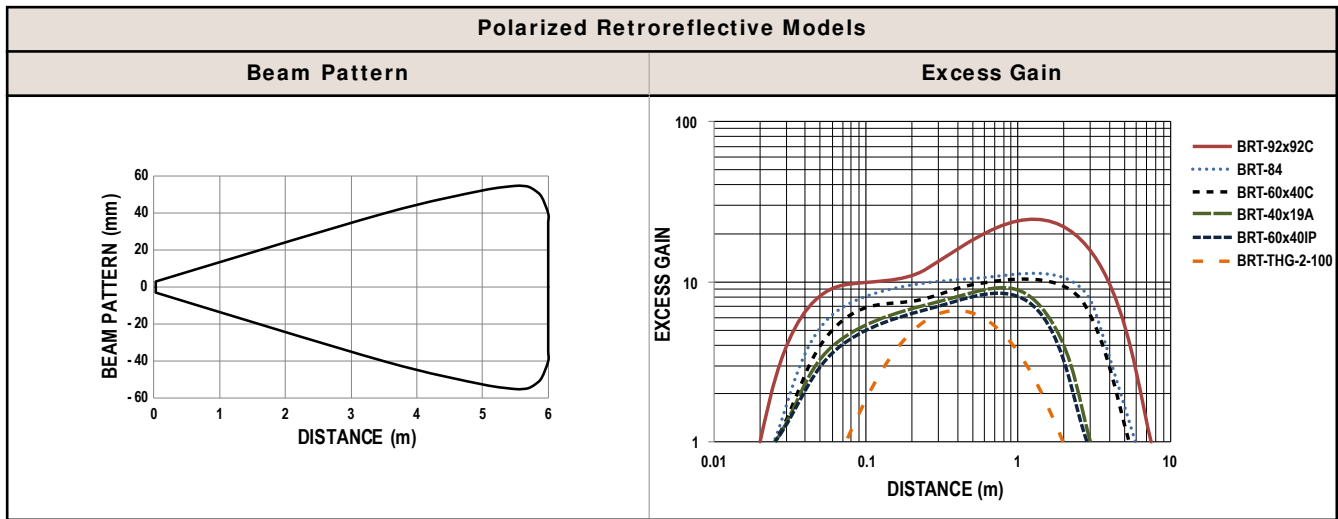
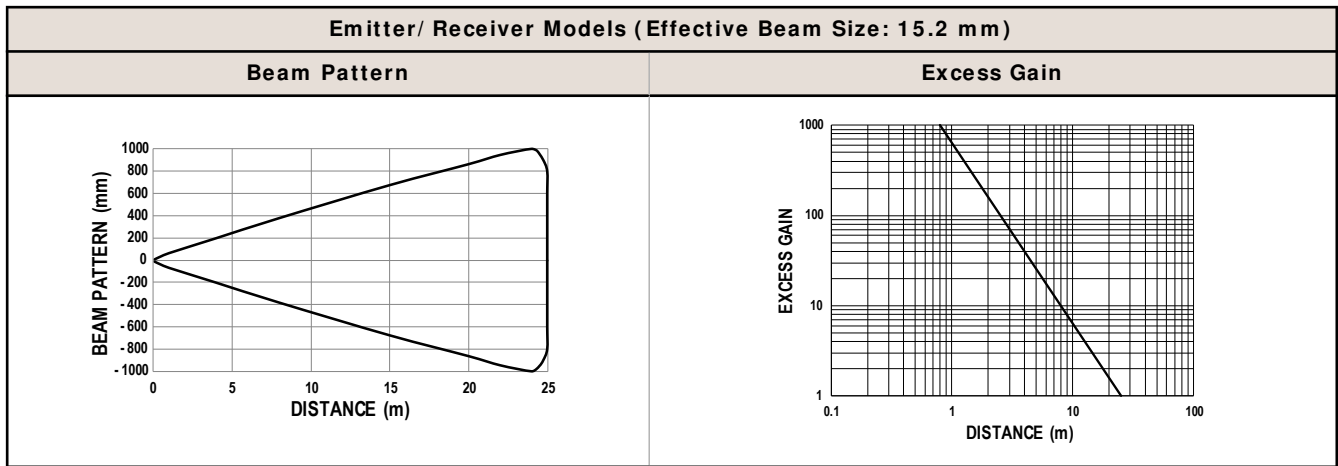
WARNING: Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table. Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply. Supply wiring leads < 24 AWG shall not be spliced. For additional product support, go to <http://www.bannerengineering.com>.

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

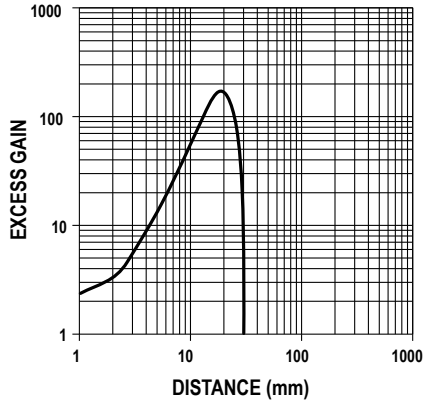
Performance Curves





Fixed Field Models - Excess Gain

Target for Excess Gain Curves use a 90% Reflective White Card

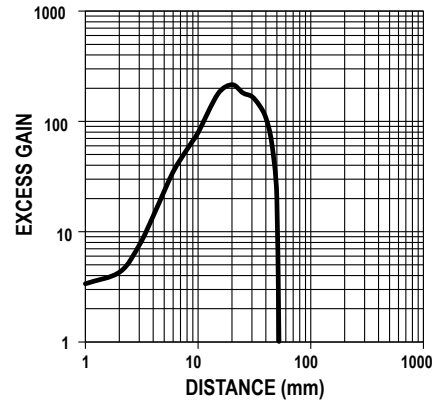


M18-4FF30

Emitter Image Size: 4.0 mm square at 15 mm and 3.5 mm square at 30 mm

18% Gray Test Card: Cutoff distance will be 98% of value shown

6% Black Test Card: Cutoff distance will be 95% of value shown

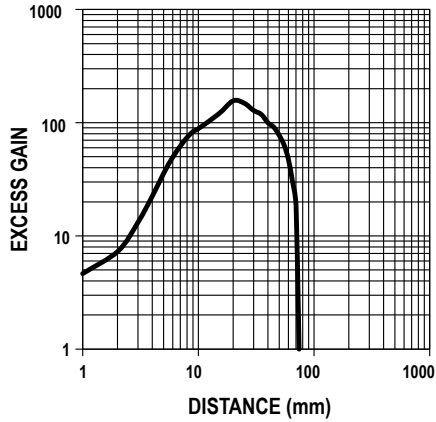


M18-4FF50

Emitter Image Size: 4 mm square at 25 mm and 3 mm square at 50 mm

18% Gray Test Card: Cutoff distance will be 98% of value shown

6% Black Test Card: Cutoff distance will be 95% of value shown

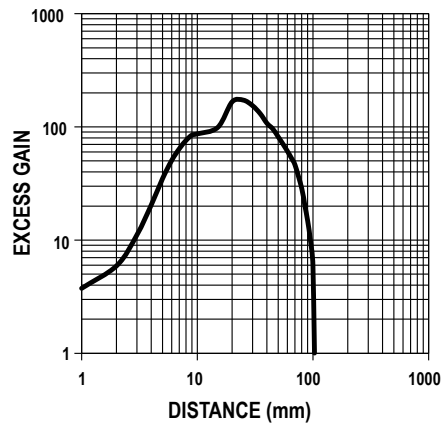


M18-4FF75

Emitter Image Size: 4.5 mm square at 37 mm and 4.0 mm square at 75 mm

18% Gray Test Card: Cutoff distance will be 98% of value shown

6% Black Test Card: Cutoff distance will be 95% of value shown



M18-4FF100

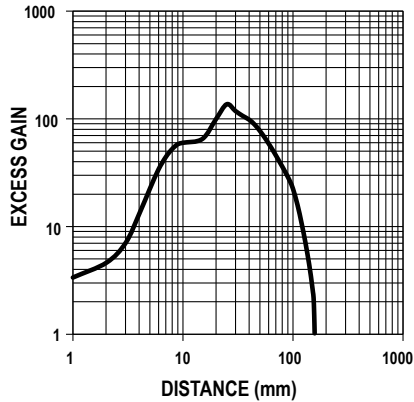
Emitter Image Size: 4.5 mm square at 50 mm and 4.5 mm square at 100 mm

18% Gray Test Card: Cutoff distance will be 95% of value shown

6% Black Test Card: Cutoff distance will be 90% of value shown

Fixed Field Models - Excess Gain

Target for Excess Gain Curves use a 90% Reflective White Card

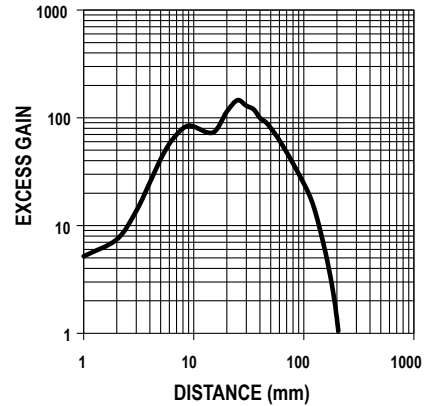


M18-4FF150

Emitter Image Size: 5 mm square at 75 mm and 8 mm square at 150 mm

18% Gray Test Card: Cutoff distance will be 90% of value shown

6% Black Test Card: Cutoff distance will be 70% of value shown



M18-4FF200

Emitter Image Size: 5 mm square at 100 mm and 8 mm square at 200 mm

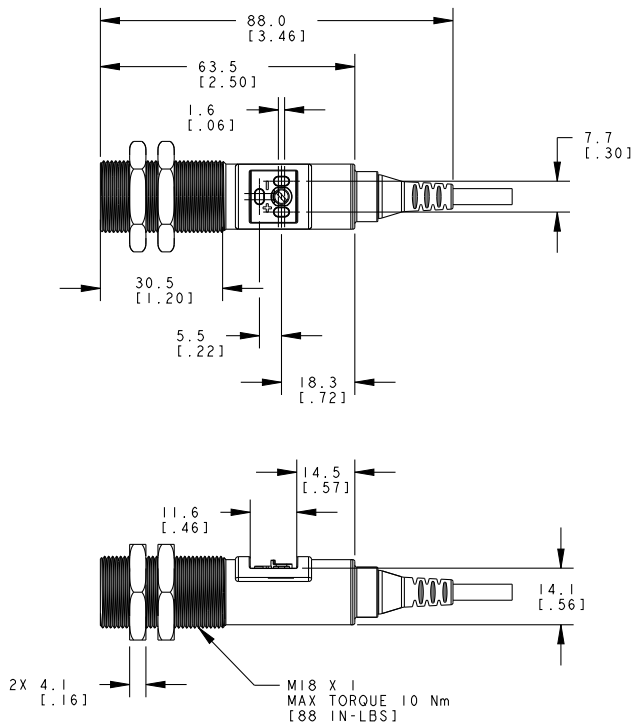
18% Gray Test Card: Cutoff distance will be 85% of value shown

6% Black Test Card: Cutoff distance will be 60% of value shown

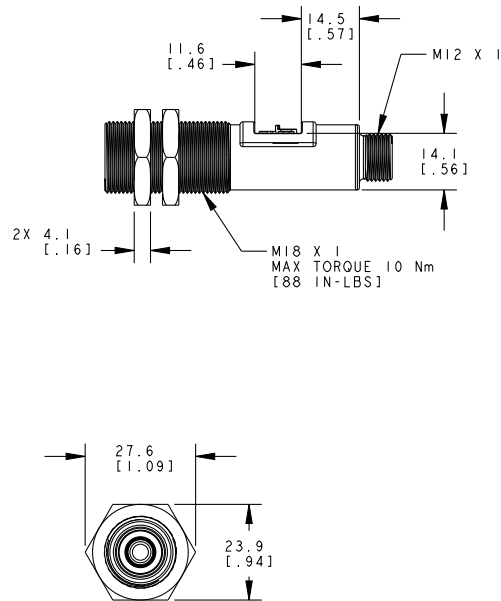
Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.

Cable Models



QD Models



Accessories

Cordsets

All measurements are listed in millimeters, unless noted otherwise.

4-Pin Threaded M12/ Euro-Style Cordsets				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC-406	1.83 m (6 ft)	Straight		
MQDC-415	4.57 m (15 ft)			
MQDC-430	9.14 m (30 ft)			
MQDC-450	15.2 m (50 ft)			
MQDC-406RA	1.83 m (6 ft)	Right-Angle		
MQDC-415RA	4.57 m (15 ft)			
MQDC-430RA	9.14 m (30 ft)			
MQDC-450RA	15.2 m (50 ft)			

Washdown Cordsets

4-Pin Threaded M12/ Euro-Style Cordsets—Washdown, Stainless Steel				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC-WDSS-0406	1.83 m (6 ft)	Straight		
MQDC-WDSS-0415	4.57 m (15 ft)			
MQDC-WDSS-0430	9.14 m (30 ft)			

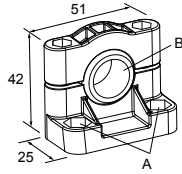
Apertures

Model	Units	Aperture Description	Product
AP18SCN	3	Kit includes round apertures of 0.5 mm (0.02 in), 1.0 mm (0.04 in), and 2.5 mm (0.10 in) diameter.	
AP18SRN	3	Kit includes rectangular apertures of 0.5 mm (0.02 in), 1.0 mm (0.04 in), and 2.5 mm (0.10 in) wide. Each kit also includes a thread-on housing, Teflon® FEP® lens, and o-ring.	
APG18S	1	Kit with glass lens to protect plastic sensor lens from chemical environments and weld splatter damage.	

Brackets

SMB18SF

- 18 mm swivel bracket with M18 x 1 internal thread
- Black thermoplastic polyester
- Stainless steel swivel locking hardware included

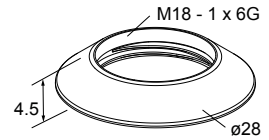


Hole center spacing: A = 36.0

Hole size: A = \varnothing 5.3, B = \varnothing 18.0

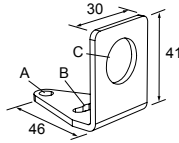
SMBS18-2-1

- 30% glass-filled PBT



SMB18A

- Right-angle mounting bracket with a curved slot for versatile orientation
- 12-ga. stainless steel
- 18 mm sensor mounting hole
- Clearance for M4 (#8) hardware

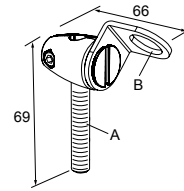


Hole center spacing: A to B = 24.2

Hole size: A = \varnothing 4.6, B = 17.0 x 4.6, C = \varnothing 18.5

SMB18FA..

- Swivel bracket with tilt and pan movement for precision adjustment
- Easy sensor mounting to extruded rail T-slots
- Metric and inch size bolts available
- 18 mm sensor mounting hole



Hole size: B = \varnothing 18.1

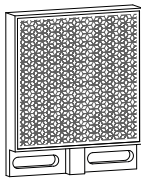
Model	Bolt Thread (A)
SMB18FA	3/8 - 16 x 2 in
SMB18FAM10	M10 - 1.5 x 50
SMB18FAM12	n/a; no bolt included. Mounts directly to 12 mm (1/2 in) rods

For additional brackets, check the current Banner catalog or visit www.bannerengineering.com. All measurements are listed in millimeters, unless noted otherwise.

Reflectors

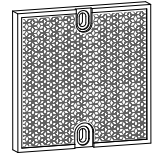
BRT-2X2

- Square, acrylic target
- Reflectivity factor: 1.0
- Max. temperature: +50 °C (+122 °F)
- Optional brackets are available
- Approximate size: 51 mm x 51 mm



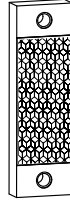
BRT-84X84A

- Square, acrylic target
- Reflectivity Factor: 2.0
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Approximate size: 84 mm x 84 mm



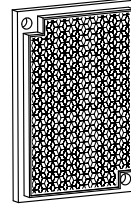
BRT-40X19A

- Rectangular, acrylic target
- Reflectivity Factor: 1.3
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Approximate size: 19 mm x 60 mm overall; 19 mm x 40 mm reflector



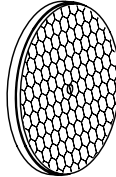
BRT-60X40C

- Rectangular, acrylic target
- Reflectivity Factor: 1.4
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Optional brackets are available
- Approximate size: 40 mm x 60 mm



BRT-84

- Round, acrylic target
- Reflectivity Factor: 1.4
- Temperature: -20 °C to +60 °C (-4 °F to +140 °F)
- Optional brackets are available
- Size: 84 mm diameter
- Mounting Hole: 4.5 mm diameter



Retroreflective Tape

Model	Reflectivity Factor	Maximum Temperature	Size
BRT-THG-2-100	0.7	+60 °C (+140 °F)	50 mm (2 in) wide, 2.5 m (100 in) long

Banner Engineering Corp. Limited Warranty

Banner Engineering Corp. warrants its products to be free from defects in material and workmanship for one year following the date of shipment. Banner Engineering Corp. will repair or replace, free of charge, any product of its manufacture which, at the time it is returned to the factory, is found to have been defective during the warranty period. This warranty does not cover damage or liability for misuse, abuse, or the improper application or installation of the Banner product.

THIS LIMITED WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES WHETHER EXPRESS OR IMPLIED (INCLUDING, WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE), AND WHETHER ARISING UNDER COURSE OF PERFORMANCE, COURSE OF DEALING OR TRADE USAGE.

This Warranty is exclusive and limited to repair or, at the discretion of Banner Engineering Corp., replacement. **IN NO EVENT SHALL BANNER ENGINEERING CORP. BE LIABLE TO BUYER OR ANY OTHER PERSON OR ENTITY FOR ANY EXTRA COSTS, EXPENSES, LOSSES, LOSS OF PROFITS, OR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES RESULTING FROM ANY PRODUCT DEFECT OR FROM THE USE OR INABILITY TO USE THE PRODUCT, WHETHER ARISING IN CONTRACT OR WARRANTY, STATUTE, TORT, STRICT LIABILITY, NEGLIGENCE, OR OTHERWISE.**

Banner Engineering Corp. reserves the right to change, modify or improve the design of the product without assuming any obligations or liabilities relating to any product previously manufactured by Banner Engineering Corp.

Copyright Notice

Any misuse, abuse, or improper application or installation of this product or use of the product for personal protection applications when the product is identified as not intended for such purposes will void the product warranty. Any modifications to this product without prior express approval by Banner Engineering Corp will void the product warranties. All specifications published in this document are subject to change; Banner reserves the right to modify product specifications or update documentation at any time. For the most recent version of any documentation, refer to: www.bannerengineering.com. © Banner Engineering Corp. All rights reserved.