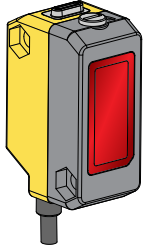


# WORLD-BEAM® QS18AF Mechanically Adjustable Background Suppression Sensor (30-350mm)



## Datasheet

Compact sensors featuring extended range and background suppression mode



- Exceptional optical performance; up to 350 mm sensing range in compact QS18 housing
- Background suppression models for reliable detection of objects when the background condition is not controlled or fixed
- Simple multi-turn screw adjustment of cutoff distance
- Enhanced immunity to fluorescent lights
- Crosstalk immunity algorithm allows two sensors to be used in close proximity
- Visible red emitter



### WARNING:

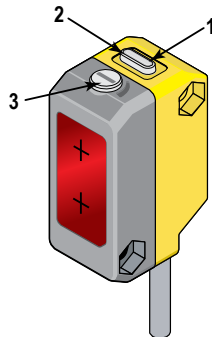
- **Do not use this device for personnel protection**
- Using this device for personnel protection could result in serious injury or death.
- This device does not include the self-checking redundant circuitry necessary to allow its use in personnel safety applications. A device failure or malfunction can cause either an energized (on) or de-energized (off) output condition.

## Models

Models <sup>1</sup>	Supply Voltage	Sensing Range	Output Type
QS18VN6AF350	10 V DC to 30 V DC	Adjustable Cutoff: 30 mm to 350 mm Minimum Sensing Range: 1.5 mm to 3 mm, depending on cutoff	NPN
QS18VP6AF350			PNP
QS18AB6AF350			Bipolar (1 NPN & 1 PNP)

## Overview

WORLD-BEAM® QS18 Adjustable-Field Sensors with Background Suppression ignore objects beyond the set cutoff distance. Background suppression mode can be used in most situations with varying object color and position or with varying background conditions.



1	Green: Power Indicator
2	Yellow: Light Sensed Indicator (Flashes for Marginal Conditions)
3	Cutoff Point Adjustment Screw

Figure 1. Sensor features

<sup>1</sup> Only standard 2 m (6.5 ft) cable models are listed.

- To order 9 m (30 ft) cable models: add suffix "W/30" to the model number (for example, **QS18VN6AF350 W/30**).
- To order 150 mm (6 in) pigtail with a 4-pin Pico-style connector models, add suffix "Q" to the model number (for example, **QS18VN6AF350Q**)
- To order 150 mm (6 in) pigtail with a 4-pin Euro-style connector models, add suffix "Q5" to the model number (for example, **QS18VN6AF350Q5**)



## Sensor Orientation

To ensure reliable detection, orient the sensor as shown in relation to the target to be detected.

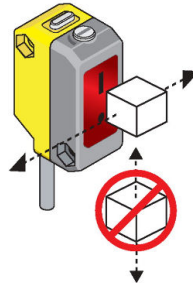
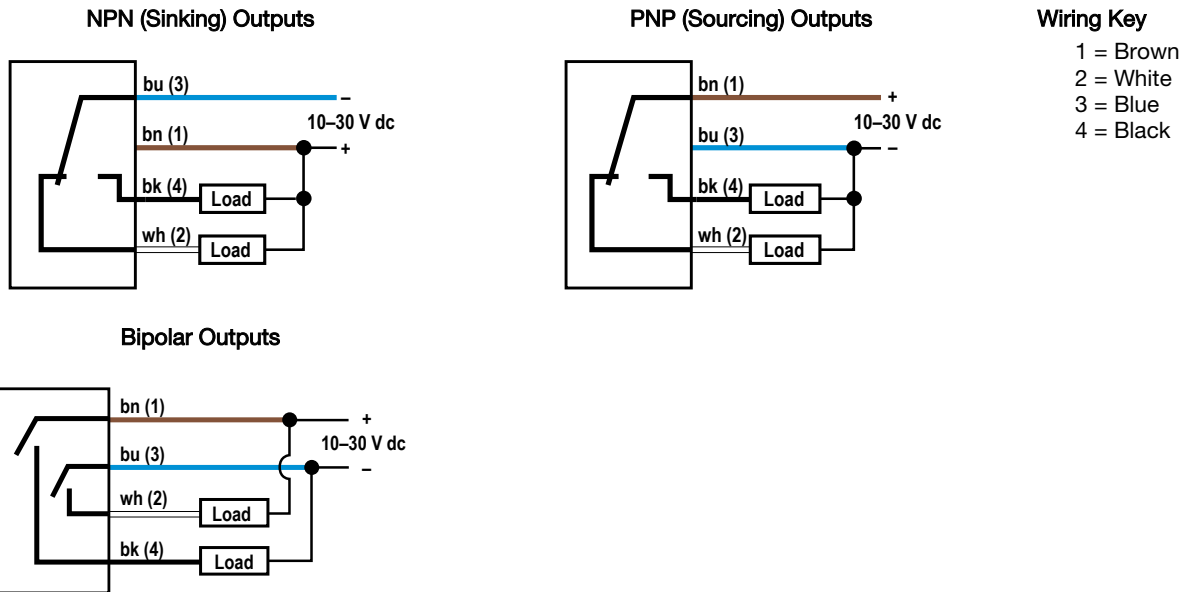


Figure 2. Optimal Orientation of Target to Sensor

## Wiring Diagrams

Cabled wiring diagrams are shown. Quick disconnect wiring diagrams are functionally identical.



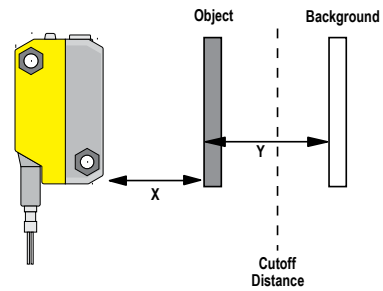
## Sensor Setup - Background Suppression

**Background Suppression Mode:** Objects beyond the set cutoff distance will not be detected.

Background suppression mode can be used in most situations with varying object colors and positions or with varying background conditions.

To ensure reliable background suppression, a minimum separation distance between the object and the background is necessary. See [Figure 7](#) on p. 5 to determine the minimum separation distance.

1. Mount the sensor with the darkest object at the longest application distance. The distance to the object must be less than shown in [Figure 7](#) on p. 5 for your object color.
  2. Turn the adjustment potentiometer **counter-clockwise** until the yellow indicator turns **off** (5 turns maximum).
  3. Turn the adjustment potentiometer **clockwise** until the yellow indicator turns **on**.
  4. Replace the darkest object with the brightest background at the closest application distance.
  5. Turn the adjustment potentiometer **clockwise**, counting the revolutions, until the yellow indicator turns **on**.
  6. Turn the adjustment potentiometer **counter-clockwise** half of the number of turns from step 5. This places the cutoff distance midway between the object and the background switchpoints (see [Figure 3](#) on p. 3).
- The sensor is ready for operation.



X: Distance to the Object  
 Y: Minimum Separation Between the Object and the Background

Figure 3.

**Set the cutoff distance approximately midway between the farthest object and the closest background**

### Setup Example

An object with a reflectivity similar to black paper is set 150 mm away from the sensor. A background with a reflectivity similar to white paper is set 200 mm away from the sensor. According to [Figure 7](#) on p. 5, the minimum separation distance between the object and the background is 12 mm. In this application, reliable detection is achieved when set up according to the procedure outlined in [Sensor Setup - Background Suppression](#) on p. 2.

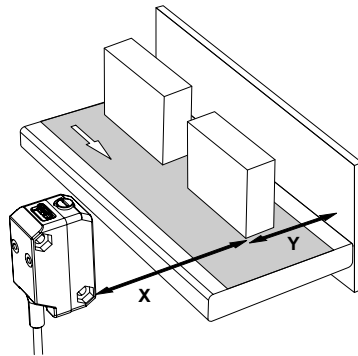


Figure 4. Background Suppression Mode Application Example

1. Object
  2. Conveyor
  3. Background
- X: Distance to the Object = 150 mm  
 Y: Minimum Separation Between the Object and the Background > 12 mm

### Output States

Background Suppression Mode				
Sensor Model Type	Output	Object Inside Minimum Sensing Range	Object Between Minimum Sensing Range and Cutoff Distance	Object Beyond Cutoff Distance
All Models	Yellow Indicator Light	Undefined	ON	OFF
Complementary Models	Black Wire (Pin 4)	Undefined	ON	OFF
	White Wire (Pin 2)	Undefined	OFF	ON
Bipolar Models	Black Wire (Pin 4)	Undefined	ON	OFF
	White Wire (Pin 2)	Undefined	ON	OFF

## Specifications

### Supply Voltage

10 V DC to 30 V DC (10% maximum ripple within specified limits) at less than 16 mA, exclusive of load

### Sensing Beam

Visible red LED, 640 nm

### Supply Protection Circuitry

Protected against reverse polarity and transient voltages

### Output Configuration

Solid-state complementary: NPN or PNP (current sinking or sourcing), or bipolar (both sinking and sourcing) depending on model;  
Rating: 100 mA total output current

**Off-state leakage current:** < 50 µA at 30 V dc

**ON-state saturation voltage:** < 1.5 V at 10 mA; < 3.0 V at 100 mA

Protected against false pulse on power-up and continuous overload or short circuit of outputs

### Required Overcurrent Protection



**WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads < 24 AWG shall not be spliced.

For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (Amps)
20	5.0
22	3.0
24	2.0
26	1.0
28	0.8
30	0.5

### Output Response

2.8 millisecond ON/OFF

**Note:** 200 millisecond delay on power-up; outputs do not conduct during this time

### Adjustments

Five-turn adjustment screw sets cutoff distance between min. and max. positions, clutched at both ends of travel

### Repeatability

250 µs

### Indicators

2 LED indicators on sensor top:

Green solid: Power on

Amber solid: Light sensed

Amber flashing: Marginal sensing condition

### Construction

ABS housing,rylic lens cover; PVC cable, nickel-plated brass connector, etal adjustment pot

### Environmental Rating

IEC IP67; NEMA 6; UL Type 1

### Connections

2 m (6.5 ft) 4-wire PVC cable, 9 m (30 ft) PVC cable, or 4-pin Pico-style or Euro-style 150 mm (6 in) pigtail QD, depending on model

### Operating Conditions

Relative Humidity: 95% relative humidity at 50 °C (non-condensing)

Temperature: -20 °C to 55 °C (-4 °F to 131 °F)

### Application Notes

For mirror-like objects, minimize the sensor to object mounting distance and tilt the sensor so reflected light is directed away from the sensor when the object is present.

### Certifications



## Performance Curves

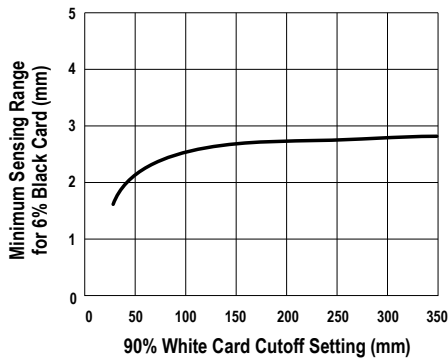


Figure 5. Minimum Sensing Range (Dead Zone) vs. 90% White Cutoff Setting

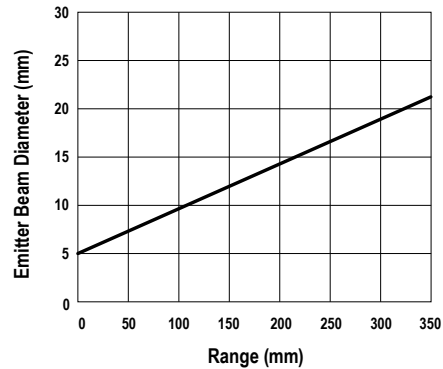
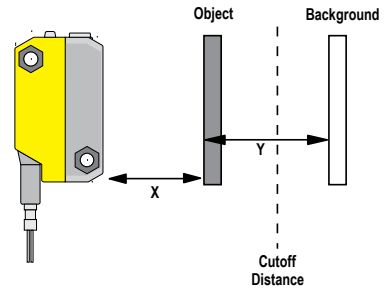
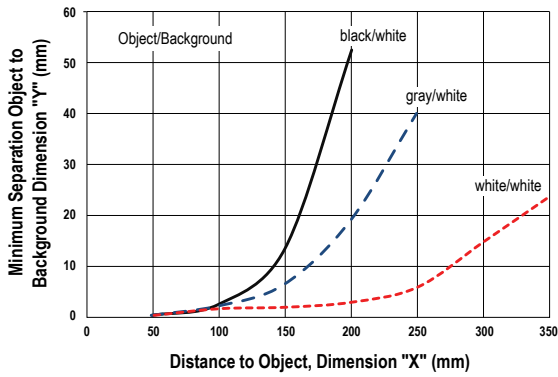


Figure 6. Typical Emitter Spot Diameter vs. Distance



X: Distance to Object (mm)  
 Y: Minimum Separation Between Object and Background (mm)

Figure 7. Minimum Separation Distance Between Object and Background: Background Suppression Mode

### Excess Gain Curves

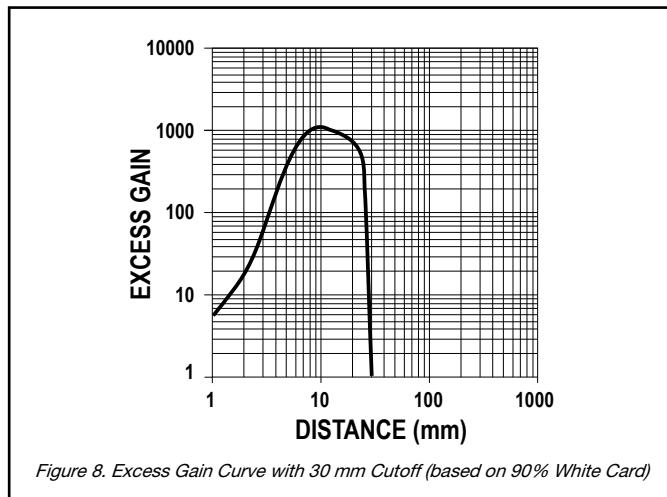


Figure 8. Excess Gain Curve with 30 mm Cutoff (based on 90% White Card)

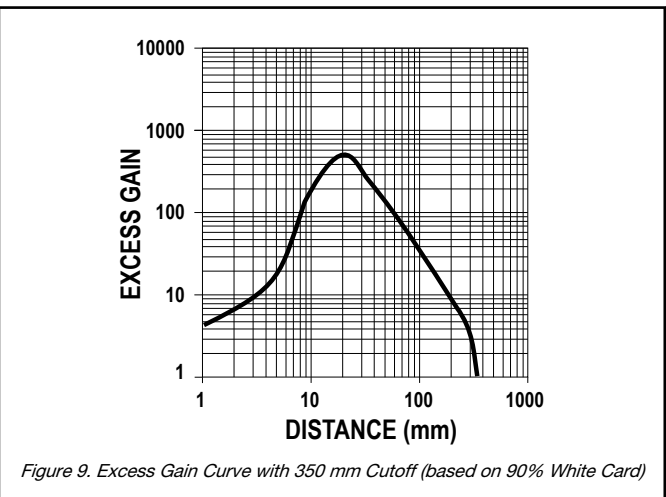
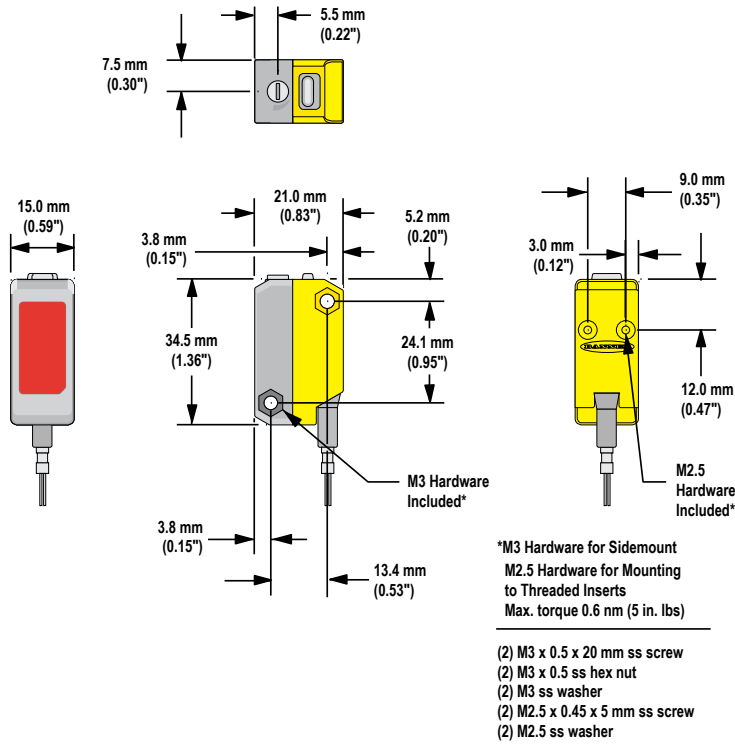


Figure 9. Excess Gain Curve with 350 mm Cutoff (based on 90% White Card)

## Dimensions

All measurements are listed in millimeters [inches], unless noted otherwise.



## Accessories

### Quick-Disconnect (QD) Cordsets

4-Pin Snap-on M8/Pico-Style Cordsets—Single Ended				
Model	Length	Style	Dimensions	Pinout (Female)
PKG4-2	2.03 m (6.66 ft)	Straight		<p>1 = Brown                  2 = White                  3 = Blue                  4 = Black</p>
4-Pin Threaded M12/Euro-Style Cordsets—Single Ended				
Model	Length	Style	Dimensions	Pinout (Female)
MQDC-406	1.83 m (6 ft)	Straight		<p>1 = Brown                  2 = White                  3 = Blue                  4 = Black</p>
MQDC-415	4.57 m (15 ft)			
MQDC-430	9.14 m (30 ft)			
MQDC-450	15.2 m (50 ft)			

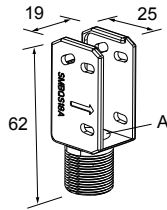
## Mounting Brackets

All measurements are listed in millimeters, unless noted otherwise.

### SMBQS18A

- Wrap-around protection bracket
- Die-cast bracket
- Base fits 18 mm threaded hole
- Metal hex nut, lock washer and grommet included
- Mounting holes specially designed for QS18AF sensors

**Hole size:** A =  $\varnothing$  15.3

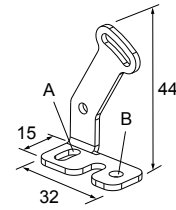


### SMBQS18AF

- Right-angle mounting bracket
- 14-ga. 304 stainless steel

**Hole center spacing:** A to B = 20.3

**Hole size:** A = 4.3 × 9.4, B =  $\varnothing$  4.3



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